

ABSTRACT

The present invention is a beverage filling method wherein a liquid is delivered from a storage tank into a filler tank of a filler, and the liquid is filled into
5 containers by the filler. The method is characterized in that the liquid in the filler tank 1 is returned through return piping attached to the filler tank and refluxed to the storage tank 5 through a reflux path. According to this method, an excess of liquid in the filler tank can be
10 circulated throughout the entire line.